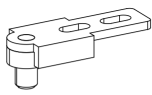
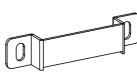
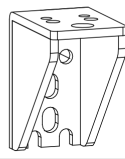
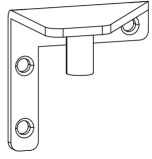
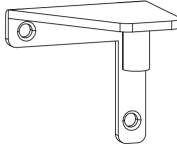

REFRIGERATOR DOOR REVERSAL INSTRUCTIONS
USER MANUAL

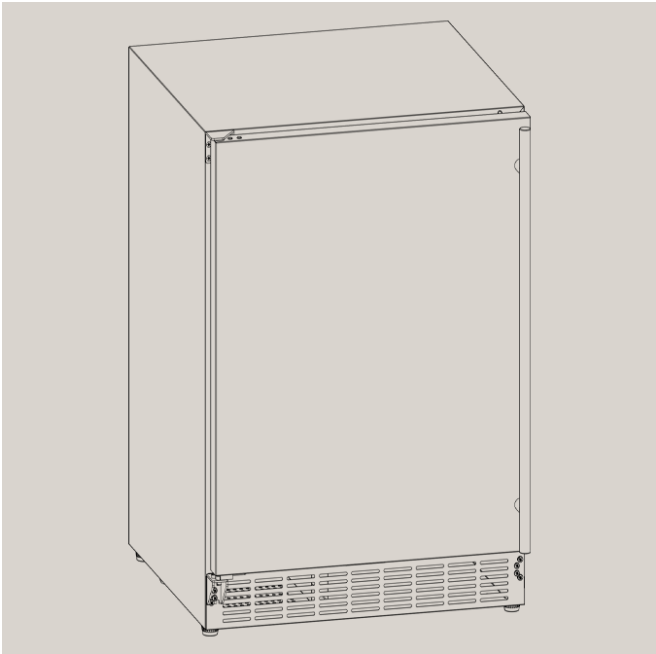
PARTS LIST

Number	Image	Description	Qty.
①		Door Hinge Bushing	1
②		Hole-Rivet	5
③		M5 Hex Cap Screw	2
④		ST2.9 Pan Head Self-Tapping Screw	2
⑤		M5 Flat Head Screw	3
⑥		M5 Pan Head Screw	8
⑦		Adjustable Stop Screw	1
⑧		Bottom Hinge Pin	1
⑨		Door Stopper Bracket	1
⑩		Bottom Door Hinge	1
⑪		Left Upper Door Hinge	1
⑫		Right Upper Door Hinge	1

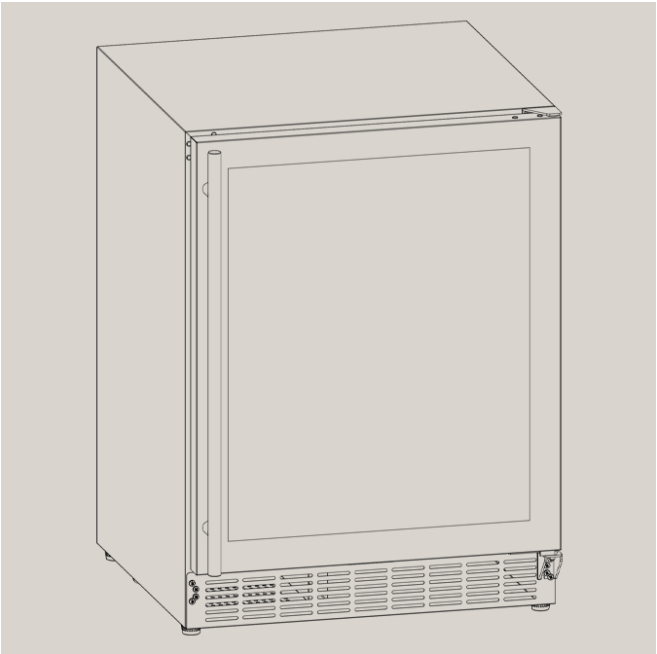
INSTRUCTIONS

This guide is applicable for models:

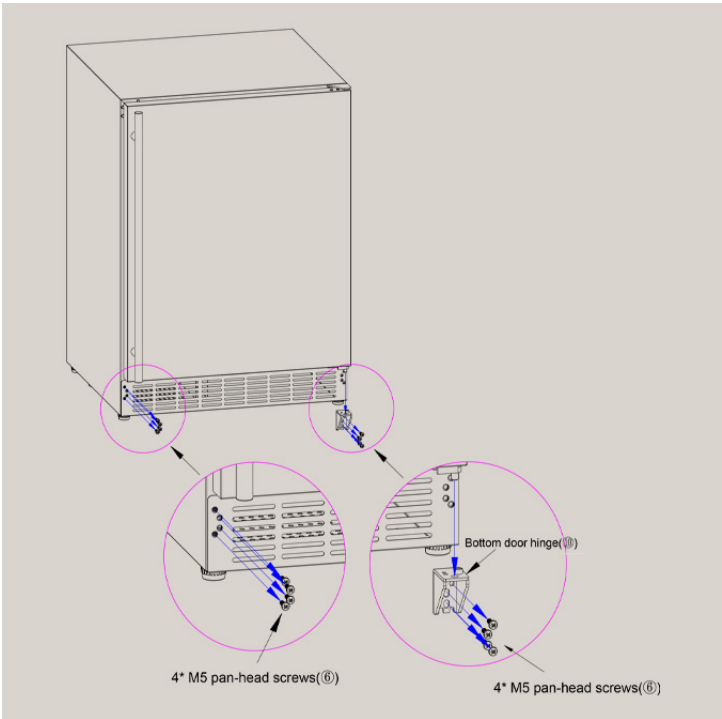
RFR-24S-A



RFR-24G



Step 1



Using a Phillips screwdriver, remove the following:

Four **M5 Pan-Head Screws** securing the bottom door hinge (**10**)

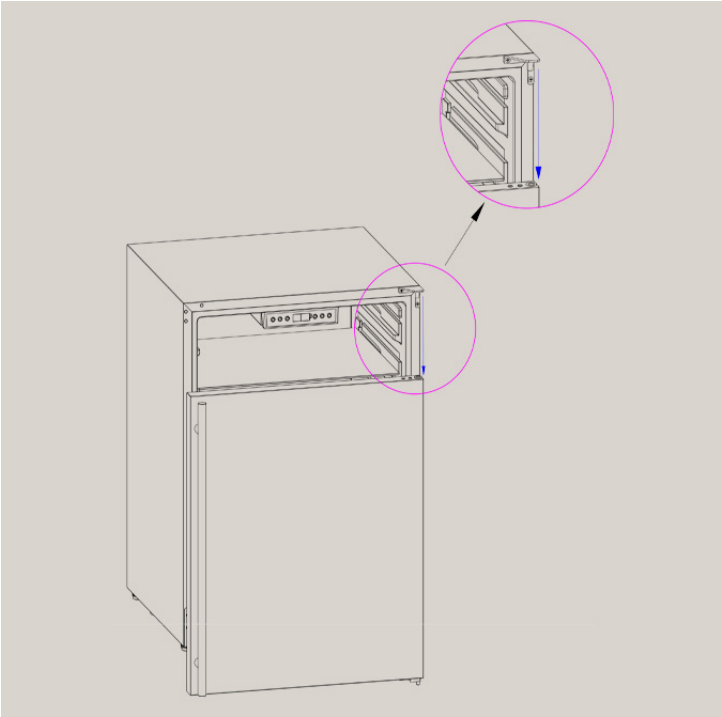
Four **M5 Pan-Head Screws** securing the front vent panel
(Eight screws total)

Carefully remove the **Bottom Door Hinge (10)**. Retain the hinge and all removed **M5 Pan-Head Screws (6)** for reassembly.

CAUTION: Support the door and front vent panel during removal to prevent them from falling.

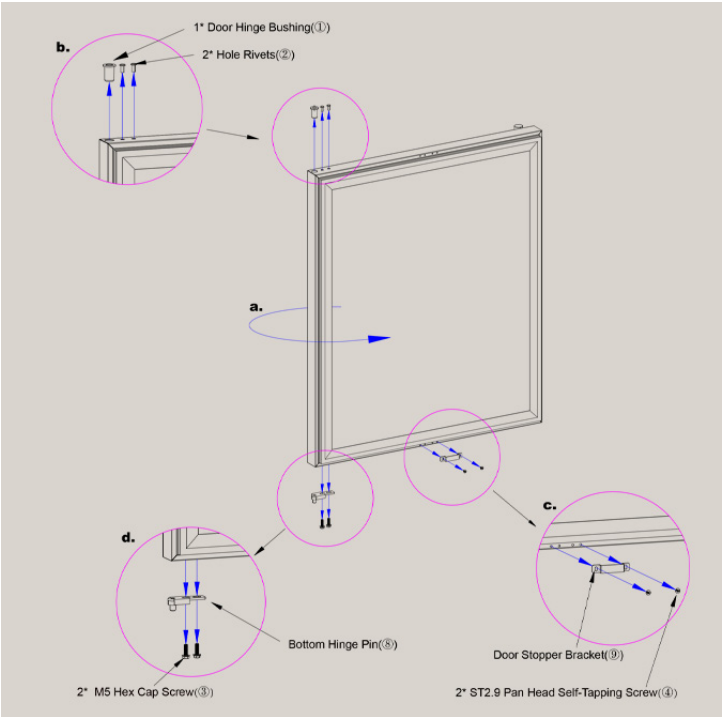
INSTRUCTIONS

Step 2



Detach Door: Lift the door downward to remove it.

Step 3



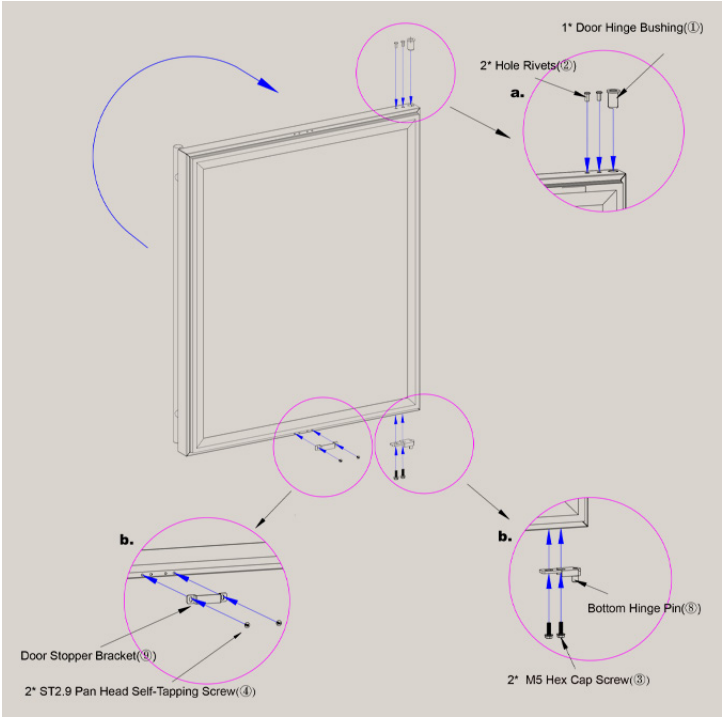
Flip the Door Panel:
Turn the door front-to-back.

Using a utility knife, carefully pry out the two **Hole Rivets (2)** and the **Door Hinge Bushing (1)**. Using a Phillips screwdriver, remove the two **ST2.9 Pan-Head Self-Tapping Screws (4)** securing the **Door Stopper Bracket (9)**. Then, remove the two **M5 Hex Cap Screws (3)** securing the **Bottom Hinge Pin (8)**.

Keep all disassembled parts for reassembly.

INSTRUCTIONS

Step 4

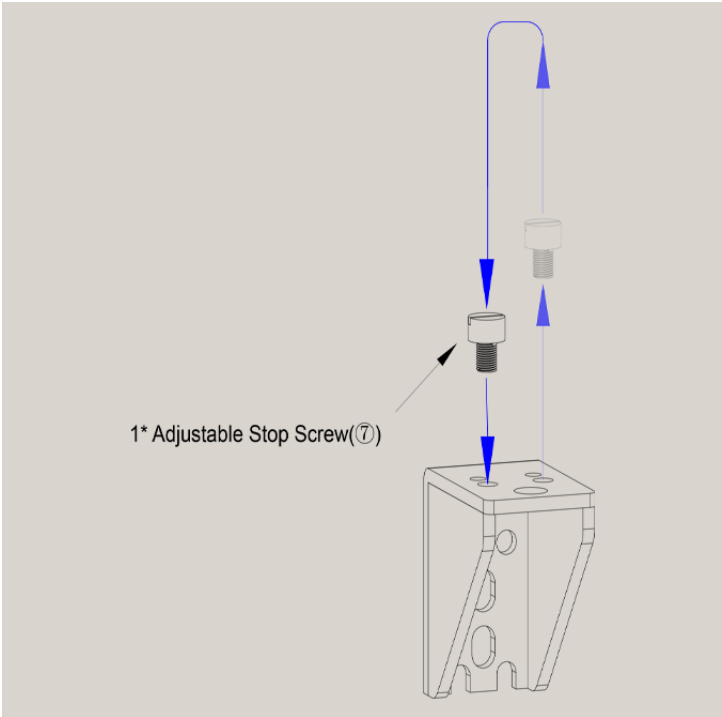


Prepare the following parts from Step 3:

- (1) Door Hinge Bushing (1)
- (2) Hole Rivets (2)
- (2) M5 Hex Cap Screws (3)
- (2) ST2.9 Pan Head Self-Tapping Screws (4)
- (1) Bottom Hinge Pin (8)
- (1) Door Stopper Bracket (9)

Assembly:
Press-fit two **Hole Rivets (2)** and one **Door Hinge Bushing (11)** into the upper-right corner holes.
Using a Phillips screwdriver, attach the **Door Stopper Bracket (9)** with two **ST2.9 Pan Head Self-Tapping Screws (4)**, and secure the **Bottom Hinge Pin (8)** with two **M5 Hex Cap Screws (3)**.

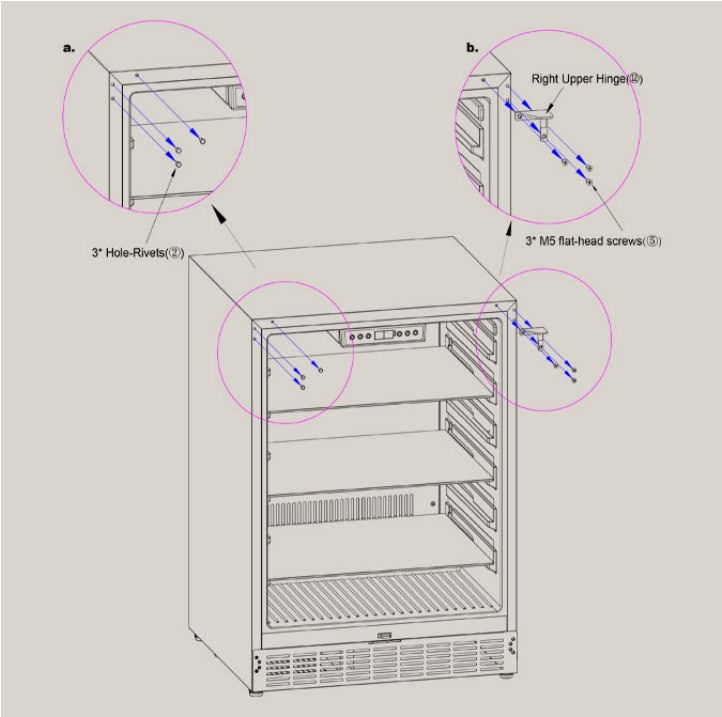
Step 5



Using a flathead screwdriver:
Remove the **Adjustable Stop Screw (7)** from the right-side hole of the **Bottom Door Hinge (10)**.
Reinstall the screw into the left-side hole.

INSTRUCTIONS

Step 6

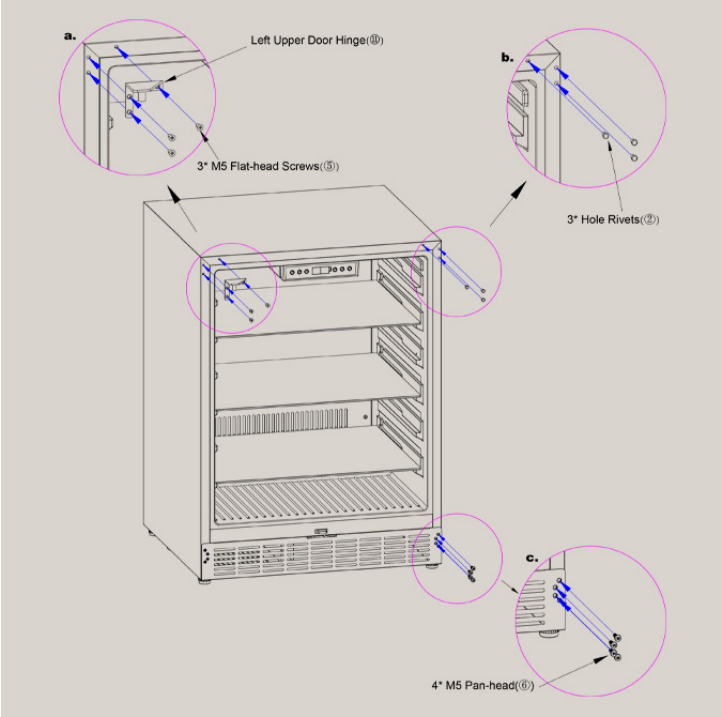


a. Remove Hole Rivets (2):
Use a utility knife to carefully remove three **Hole Rivets (2)** from the upper-left corner of the cabinet.

b. Detach Right Upper Hinge (12):
Using a Phillips screwdriver, remove the three **M5 Flat-Head Screws (5)** securing the **Right Upper Hinge (12)**.

c. Store Removed Parts:
Place the removed hinge and screws into the parts bag for possible future use.

Step 7



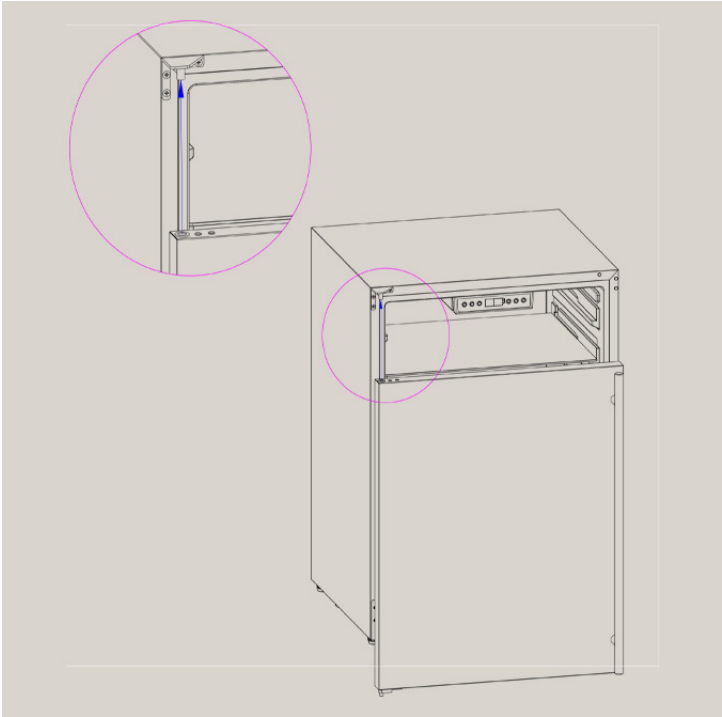
a. Install Left Upper Door Hinge (11):
Remove the **Left Upper Door Hinge (11)** from the parts bag and secure it to the top-left corner of the cabinet using three **M5 Flat-Head Screws (5)**.

b. Insert Hole Rivets (2):
Press three **Hole Rivets (2)** into the top-right corner holes of the cabinet until they click into place.

c. Reattach Front Vent Panel:
Secure the front vent panel using four **M5 Pan-Head Screws (6)**.

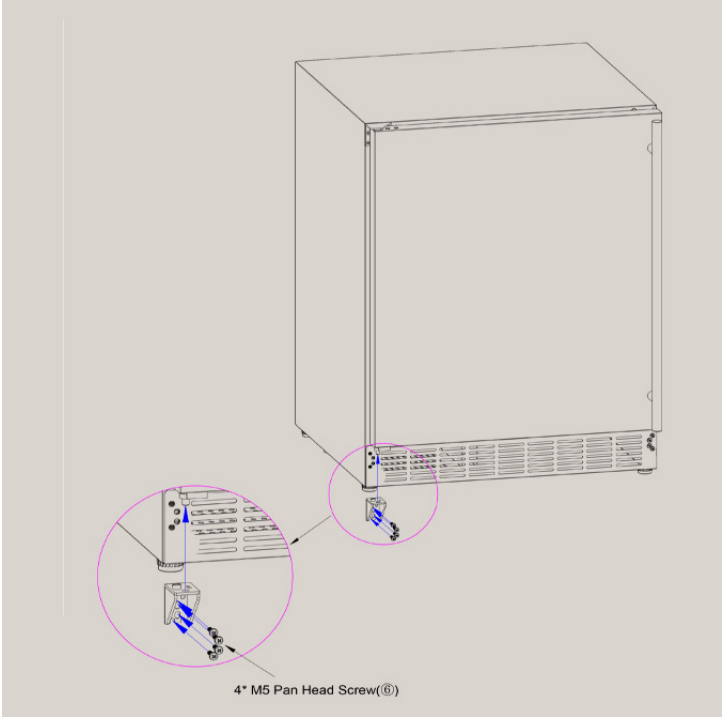
INSTRUCTIONS

Step 8



Align the top hole of the door with the left hinge pin, then lift the door upward into position.

Step 9



Align the holes of the **Bottom Door Hinge (10)** with the door shaft.
Secure the hinge using four **M5 Pan Head Screws (6)**.
Close the door to check for proper alignment.
If the door appears uneven:

- Loosen the lower hinge screws
- Adjust the door horizontally as needed
- Re-tighten the screws

